

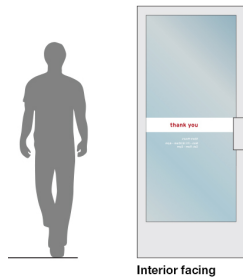
HX613 - DOOR DECAL APPLICATION INSTRUCTIONS

Surface Preparation & Weather Requirements:

- DECAL IS INTENDED TO BE APPLIED TO INTERIOR SIDE OF THE DOOR AND SPAN THE WIDTH OF THE GLASS
- Entire surface must be clean, dry and wax free
- Freshly painted surfaces must dry for at least one week prior to application
- Apply graphics on a calm, windless day, with air and application surface temperatures ABOVE 50°F

STEP 1

Hold graphic up to the **INTERIOR FACING SIDE** of the glass door. Use masking tape to align the decal to the edges of the door left to right, from the **INTERIOR** of the door.



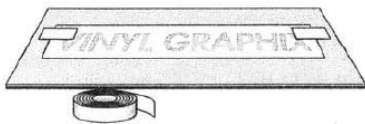
STEP 2

Mark where to cut using a straight edge and marker. Once measured, **CUT FROM THE BLUE SIDE ONLY** as shown below.



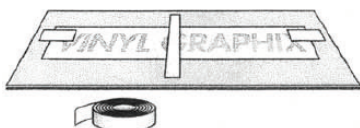
STEP 3

Tape graphic into position using masking tape end tabs as shown below.



STEP 4

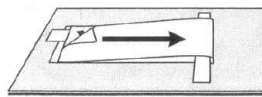
Apply a securing masking tape "center hinge", generously overlapping top and bottom edges.



STEP 5

Remove one end tab and lay the loose half graphic back over the tape hinge, coming to rest on the still secured half.

Beginning with one corner and pulling 180 degrees against itself, **SLOWLY** separate waxed paper backing from adhesive face to the center tape hinge.



STEP 6

Cut waxed paper backing away near center hinge and discard.

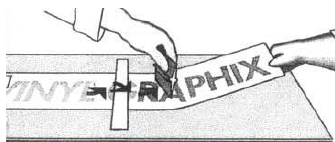


STEP 7

Pick up the now backless side of the graphic and hold at an angle over the application area.

CAREFUL: at this time, do not allow the adhesive face to contact the surface to which it will be applied.

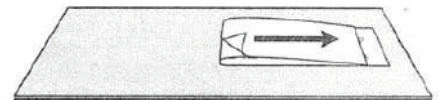
Starting from secure side across tape hinge where waxed paper backing is still attached, squeegee the graphic into contact with the surface using firm pressure in a sweeping motion from **CENTER OUTWARD**, alternately to top and bottom edges and towards hand raised end.



STEP 8

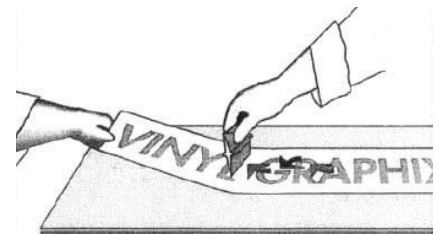
Remove remaining masking tape.

Lay back unapplied half of graphic, coming to rest on just applied half. **SLOWLY** peel back the waxed paper again pulling 180 degrees against itself.



STEP 9

Repeat Step 5 with one exception: squeegee beginning in the area already applied (near the middle), working towards the raised hand end still to be applied.



STEP 10

Allow graphic to set for approximately 15 minutes. Then remove top paper by lifting at one corner, folding down, and while pulling 180 degrees against itself, and **SLOWLY** peel off.

